

Flatbed

Appliqué

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peggy@pegboardcrafts.com

<https://www.pegboardcrafts.com>

(419) 852-8044



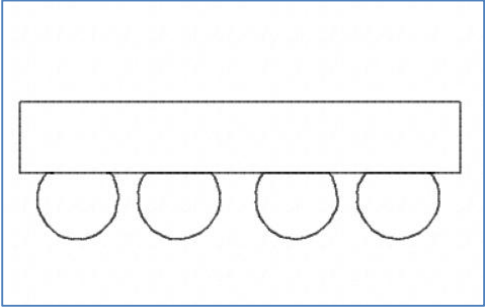
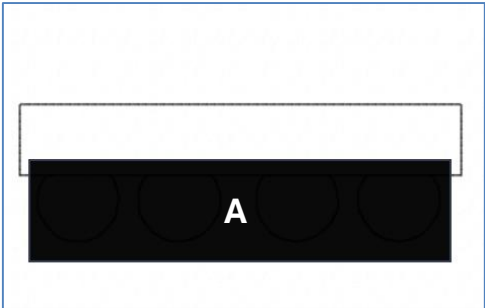
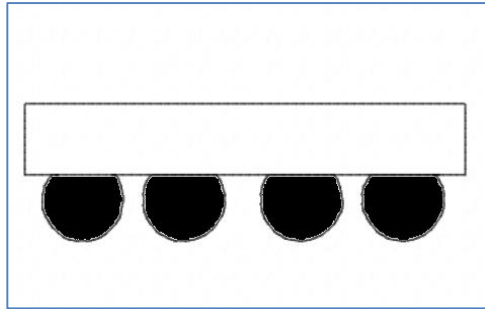
Resizing appliqué designs is not recommended.

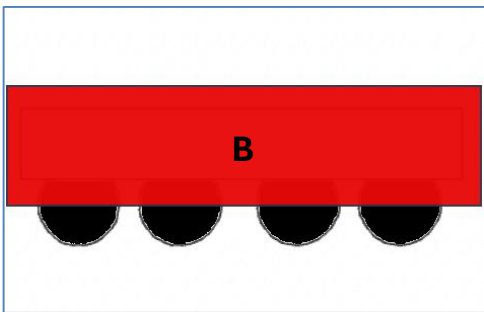
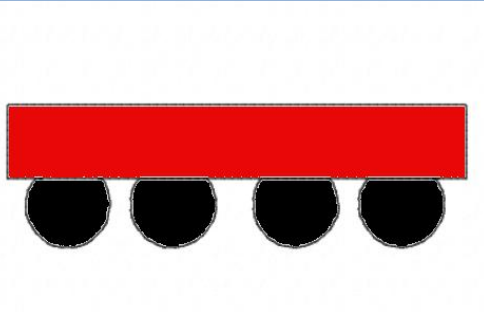
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6 stops/2 colors			Flatbed4	Flatbed7
			90.2 x 30.2mm	134.2 x 44.6mm
			3.55 x 1.19"	5.28 x 1.76"
Measurements in inches			5,060 stitches	7,435 stitches
A	Wheels	Black	3.75 x 1	5.25 x 1.5
B	Flatbed	Red	4 x 1	5.75 x 1.5

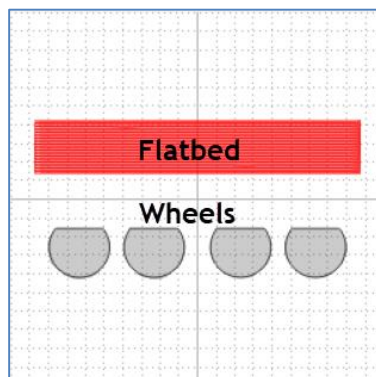
Poly Thread				
	Color	Madeira #	Used for	My Thread
1	Black	1800	Wheels	
2	Red	1839	Flatbed	

Fabrics: Cotton, cotton blends. *Back all fabrics with Heat 'n Bond Lite, Wonder Under or Steam a Seam 2 prior to placement on the applique.*

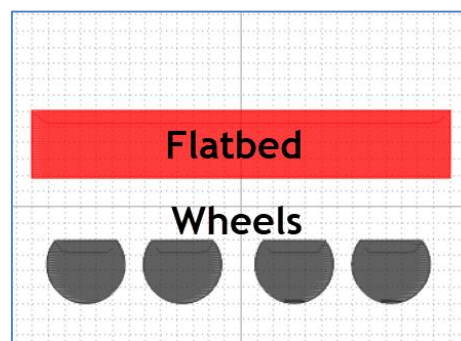
Flatbed		
Load Flatbed4 or Flatbed7 into the machine.		
	Color	Directions
1	1 – Black	Stitch Color #1 , placement lines for the design. 
2	Match project	Stitch Color #2 , the optional underlay. <i>Stitch only on terry towels or fabric with loft (velour, etc).</i>
3A	Remove the hoop from the machine, placing it FACE UP on a flat surface.	
3B	Place the WHEELS (A) , RIGHT SIDE UP over the appropriate placement lines. Tape corners or use a small dab of washable glue stick to hold in place.	
3C	1 – Black	Return the hoop to the machine. Stitch Color #3 , tacking down the wheels.
4A	Remove the hoop from the machine, placing it FACE UP on a flat surface.	
4B	Trim the wheels close to the outer stitching lines.	
4C	Use a small craft iron to adhere the wheels.	

4D	<p>Place the FLATBED (B), RIGHT SIDE UP over the appropriate placement lines.</p> <p>Tape corners or use a small dab of washable glue stick to hold in place.</p>		
4E	2 - Red	Return the hoop to the machine. Stitch Color #4 , tacking down the flatbed.	
5A	Remove the hoop from the machine, placing it FACE UP on a flat surface.		
5B	<p>Trim the flatbed close to the outer stitching lines.</p>		
5C	Use a small craft iron to adhere the flatbed.		
5D	1 – Black	Return the hoop to the machine. Stitch Color #5 , the wheels	
6	2 - Red	Stitch Color #6 , the flatbed.	

SVG/FCM files		
Check measurements of combined multiple pieces before splitting apart.		
The following are the true-size measurements. You will need to add an inflation value (shadow/offset) before cutting the fabric for the applique. The satin stitch is 3mm wide, so I suggest starting at 1.4mm extra around each piece. Adjust as needed.		
	4x4	5x7
Overall	87 x 42mm 3.43 x 1.65"	130.5 x 60.27mm 5.14 x 2.37"
Pieces		
Wheels	79.64 x 13.15mm 3.14 x .52"	119.46 x 19.73mm 4.7 x .78"
Flatbed	87 x 14mm 3.43 x .55"	130.5 x 21mm 5.14 x .83"
If the pieces do not come into your cutting software at true size, try the alternate file Flatbed*_72 . Silhouette and Cricut seem to like it better.		



Flatbed 4



Flatbed 7