

# Flatbed

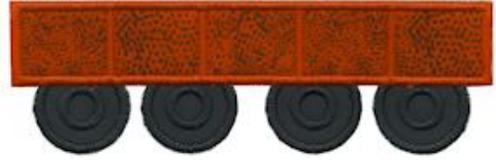
## Appliqué

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*Resizing appliqué designs is not recommended.*

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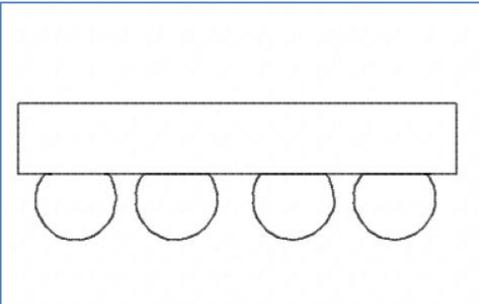
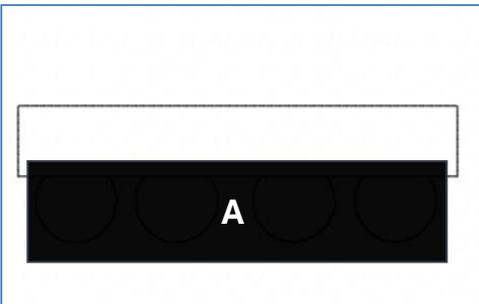
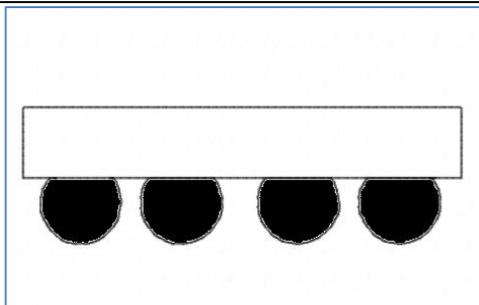
6 stops/2 colors			Flatbed4	Flatbed7
Measurements in inches			90.2 x 30.2mm 3.55 x 1.19" 5,060 stitches	134.2 x 44.6mm 5.28 x 1.76" 7,435 stitches
<b>A</b>	<b>Wheels</b>	Black	3.75 x 1	5.25 x 1.5
<b>B</b>	<b>Flatbed</b>	Red	4 x 1	5.75 x 1.5

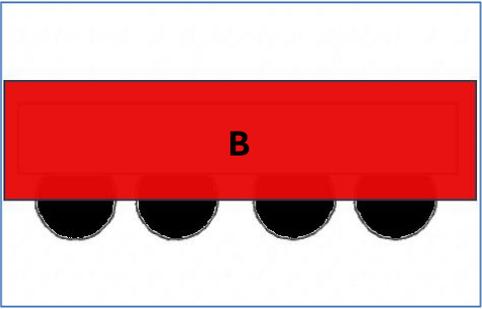
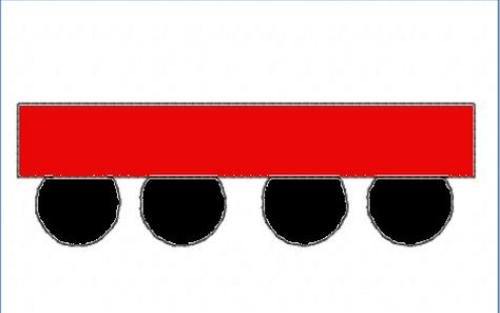
Poly Thread				
	Color	Madeira #	Used for	My Thread
<b>1</b>	<b>Black</b>	1800	Wheels	
<b>2</b>	<b>Red</b>	1839	Flatbed	

**Fabrics:** Cotton, cotton blends. *Back all fabrics with Heat 'n Bond Lite, Wonder Under or Steam a Seam 2 prior to placement on the applique.*

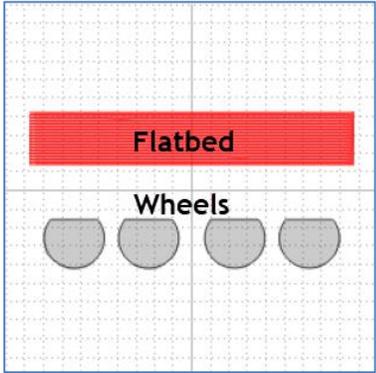
## Flatbed

Load **Flatbed4** or **Flatbed7** into the machine.

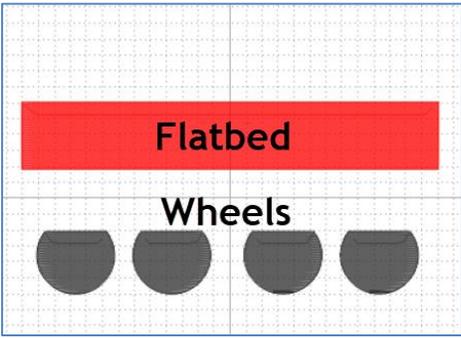
	Color	Directions
<b>1</b>	<b>1 – Black</b>	<p><b>Stitch Color #1</b>, placement lines for the design.</p> 
<b>2</b>	Match project	<p><b>Stitch Color #2</b>, the optional underlay. <i>Stitch only on terry towels or fabric with loft (velour, etc).</i></p>
<b>3A</b>	Remove the hoop from the machine, placing it <b>FACE UP</b> on a flat surface.	
<b>3B</b>		<p>Place the <b>WHEELS (A), RIGHT SIDE UP</b> over the appropriate placement lines.</p> <p>Tape corners or use a small dab of washable glue stick to hold in place.</p> 
<b>3C</b>	<b>1 – Black</b>	Return the hoop to the machine. <b>Stitch Color #3</b> , tacking down the wheels.
<b>4A</b>	Remove the hoop from the machine, placing it <b>FACE UP</b> on a flat surface.	
<b>4B</b>		<p>Trim the wheels close to the outer stitching lines.</p> 
<b>4C</b>	Use a small craft iron to adhere the wheels.	

4D	Place the <b>FLATBED (B), RIGHT SIDE UP</b> over the appropriate placement lines.  Tape corners or use a small dab of washable glue stick to hold in place.	
4E	<b>2 - Red</b>	Return the hoop to the machine. <b>Stitch Color #4</b> , tacking down the flatbed.
5A	Remove the hoop from the machine, placing it <b>FACE UP</b> on a flat surface.	
5B	Trim the flatbed close to the outer stitching lines.	
5C	Use a small craft iron to adhere the flatbed.	
5D	<b>1 - Black</b>	Return the hoop to the machine. <b>Stitch Color #5</b> , the wheels
6	<b>2 - Red</b>	<b>Stitch Color #6</b> , the flatbed.

<b>SVG/FCM files</b>		
<b>Check measurements</b> of combined multiple pieces before splitting apart.		
<p><b>The following are the true-size measurements.</b> You will need to add an inflation value (shadow/offset) before cutting the fabric for the applique. The satin stitch is 3mm wide, so I suggest starting at 1.4mm extra around each piece. Adjust as needed.</p>		
	4x4	5x7
Overall	87 x 42mm 3.43 x 1.65"	130.5 x 60.27mm 5.14 x 2.37"
<b>Pieces</b>		
Wheels	79.64 x 13.15mm 3.14 x .52"	119.46 x 19.73mm 4.7 x .78"
Flatbed	87 x 14mm 3.43 x .55"	130.5 x 21mm 5.14 x .83"
<p>If the pieces do not come into your cutting software at true size, try the alternate file <b>Flatbed*_72</b>. Silhouette and Cricut seem to like it better.</p>		



Flatbed 4



Flatbed 7