

# Acorn 1

## Applique

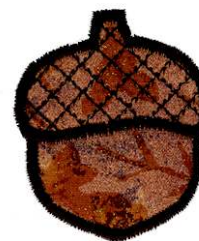
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*See BasicApplique.txt for hints & tips.*  
Resizing applique designs is not recommended.

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<b>Design Size</b>		<b>Acorn1</b> 46 x 54.8mm 1.81 x 2.16" 2,296 stitches*
<b>Cut the following</b> (measurements in inches)		
<b>Acorn</b>	gold brown	2 x 2.25
* approximate stitch count includes an optional underlay		

<b>Maple Leaf Color Chart</b> Madeira 40 wt rayon thread					
	Color	Thread #	My Thread	Insert Pause for PR600	Directions
1	Black	1000			Stitch placement
2	White	1001		?	<b>OPTIONAL UNDERLAY</b> See instructions below
3	Black	1000		X	Lay fabric for acorn Stitch tackdown Trim fabric
4	Black	1000		X	Satin stitch acorn and grid on acorn lid

The underlay is needed **ONLY** for terry or other napped fabrics that may cause the applique fabric to cup. Skip this color when stitched on regular fabrics.

When stitching the underlay, I match my thread to the background or use a color that does not show thru my applique fabrics.

## PR600 & EMP6 Owners

This design is also available in PHC format ready for your machine. These files are preprogrammed with color changes and pauses to allow placing and trimming the fabric. Your machine needs to be upgraded to version 1.33 or later. Please contact me at [pegboard1@yahoo.com](mailto:pegboard1@yahoo.com) for these files. I will provide the PHC files free of charge for the designs you have purchased from me.

**When using my PHC files**, set your machine (*Settings, 2nd screen, left side of page*) to show *Display Expanded Thread Color - ON*, and *Original Thread*. The Madeira thread colors listed in the chart should show on your machine. Machine should be upgraded to v1.33 or later. Pauses are already programmed. These files are machine ready. Editing them in any software program will cause all pauses and thread color programming to be lost. When merging designs in the machine, the 1<sup>st</sup> design retains its stops, following designs lose them.

**To skip Underlay - Pause machine.** Touch the *Forward/Backward stitch key* (bottom right corner, sewing screen) Advance to next thread color by touching the button with the *Spool+*. Should now be on Color 3. Touch *OK*. Begin sewing. You could also remove this color section completely in your editing software.

**No Pause** needed if stitching the underlay. Match your underlay thread to the background fabric, or use a color that does not show thru the applique fabrics.

*The Pause command on your machine is found on the color editing screen. It is the icon of the hand at the bottom of the screen.*